

PRODUCT / SERVICE SHEET 13

API WALKWAY/STAIRWAY PARTS

American Tank Company is the leading manufacturer of API walkway, stairway, and storage tank components. Our products are available in the following finishes.

1. Black iron
2. Primed or painted
3. Hot-dipped galvanized

COMPONENTS

1. **Punched Angle:** All angle are 1/8 in. thick with ½ in. holes punched on 2 in. centers. Available in 20 ft. lengths are pre-cut sizes for easier assembly.

STANDARD STYLES

1. 2 in. SP angle
2. 2 in. DP angle
3. 1 ½ in. SP angle
4. **Steps:** All steps are 14 gauge material, punched with a non-skid tread, and manufactured to API specifications.
 - a) Standard step: 9 in. x 25 ½ in.
 - b) Starter step: 9 in. x 25 ½ in. with ½ in. longer lip punched for mounting.
 - d) Walkway Pans: All pans are 12 gauge material, punched with a non-skid tread, and available from 1 ft. to 10 ft. to accommodate accurate assemblies. All walkway pans are 26 in. wide and formed with 4 in. legs.
 - e) Toeboard: All toeboard are 12 gauge material, punched with two rows of ½ in. holes, and are 4 in. high. Available in 4, 6, 8, and 10 ft. lengths. Other styles available upon request.
5. **Gussets/Splicers/Hardware:** Various transition parts are available for safeguarding:
 - a) Handrail gussets
 - b) Corner gussets
 - c) Underbraces
 - d) Tie-downs
 - e) Stairway splice
 - f) Walkway pan splice
 - g) Mounting brackets

Call 1.800.256.1626 to speak with an ATC Storage Tank Expert for Assistance or Additional Information.